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End of Disclaimer	text.	
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Technical specification



Technical specification 3085.181

The Flygt 3085.181 submersible pump with a capacity of up to 35 l/s covers a number of applications.

The electric motor and the pump comprise a compact and robust unit which requires little space and is easy to handle.

The basic model is designed to pump liquid containing solid particles, such as sewage or waste water. It can also be used to pump clean water or raw water.

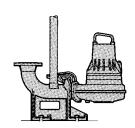
INSTALLATION ALTERNATIVES

The pump is submersible, compact and is simple to install. The basic models are available in one or more versions, depending on the method of installation.

Standard model

The pump casing and the single-vane impellers can pass solids with diameters up to 100 mm. Swirl-type impellers are also available.

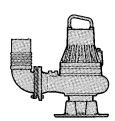
CP/DP



This system with guide bar and discharge connection permits automatic connection of the pump to the discharge line. The pump can be removed for inspection without anyone having to enter the sump.

The pump will work completely or partially submerged in the liquid being pumped.

CS/DS CF/DF

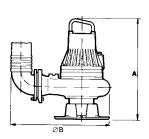


A portable pump intended for operating completely or partially submerged in the pumped liquid. It is equipped with a base stand or legs and a discharge hose connection.

DIMENSIONS

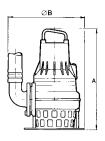
All dimensions in mm (in)

CS-LT



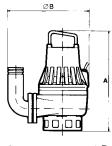
A ØB 660 (26) 638 (25.1)

CS/DS-MT



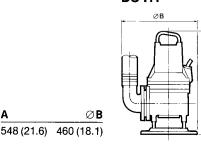
A ØB 603 (23.7) 480 (18.9)

CS-HT

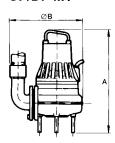


 $\frac{A}{512 (20.2)} \frac{\emptyset B}{450 (17.7)}$

DS-HT



CF/DF-MT



PERFORMANCE CURVES Each pump is tested in = Optimum operating point accordance with ISO 2548 class C standard. CP/CS CP/CS CP/CS/CF LT 3-phase LT 3-phase MT 1-phase Input kW Input kW 1.2 622 1.0 0.7 0.6 Head m Head m 3.5 1.5 412 1.0 414 0.5 Capacity I/s Capacity I/s Capacity I/s CP/CS/CF CP/CS/CF CP/CS MT 3-phase MT 3-phase HT 3-phase Input kW Input kW 2.4 0.8 436-0.7 2.0 0.6 0.5 Head m Head m 4.0 3.5 2.5 2.0 438 1.0 0.5 Capacity I/s Capacity I/s Capacity I/s DP/DS/DF DP/DS/DF DP/DS/DF HT, MT 3-phase MT 1-phase HT 3-phase Input kW Input kW Input kW 5.0 4.5 4.0 3.5 3.0 2.5 2.0 2.2 2.0 1.8 1.6 1.4 Head m Head m Head m 276 2 4 6 8 10 12 14 16 18 20 22 24 26 2 4 6 8 10 12 14 16 18 20 22 24 Capacity I/s Capacity I/s Capacity I/s

DESIGN

1. Junction box

The junction box is completely sealed off from the surrounding liquid.

2. Cooling

The stator is cooled by the liquid surrounding the stator casing.

3. Motor

Flygt's motors are tersted according to IEC 34-1.

Motor insulation to Class F means a maximum working temperature of 155°C (310°F) and permits a temperature rise of 100°C

The temperature rise in Flygt motors does not normally exceed 80°C (175°F). The insulation material is chosen with the greatest care, and most materials are classified as Class H (180°C, 355°F) materials or very close to Class H. This means an expected service life far beyond what is required for Class F.

4. Bearings

The lower bearing consists of a double row angular contact ball bearing and the upper is a single-row ball bearing.

5. Shaft seals

The pump has two mechanical seals.

The seals work independently of each other and seal off the motor from the pump section.

6. Oil casing

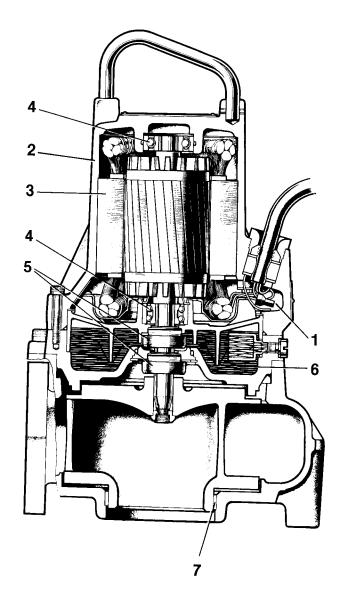
The oil lubricates and cools the seals and acts as a buffer between the pumped liquid and the electric motor.

Pressure build-up within the oil casing is reduced by means of a built-in volume of air.

7. Wear rings

The pump casing is equipped with an easily replaceable wear ring.

The cutter model has no wear rings.



Monitoring equipment

The stator incorporates two thermal switches connected
This pump is available in special execution for:

The thermal switches open at 125°C (255°F).

The pump is available with leakage sensors for sensing the presence of any water in the oil and/or stator housing.

Special executions

- Liquid manure, containing long-fibred material (F3085.181).
- lift model, for land drainage. (LL 3085.181).
- liquid temperatures up to 90°C (195°F).
- explosive environments approved according to EN or NEC by FM certified (3085.181 in its standard version is CSA approved).

The 3085 is also available for 60 Hz.

TECHNICAL DATA

Pump Curve No. type	Curve No.	Squirrel-cage, 3 phase A.C. motor, insolation class F, 50 Hz						
		Rated power			Rated current			
		kW	hp	r/min	220V	380V	415V	500V
LT, MT	612,614,620, 621,622,632* 634*,636*	0.9	1.2	935	5.4A	3.1A	2.8A	2.4A
LT, MT	414,434*,436*,438, 440	1.3	1.8	1400	5.6A	3.2A	2.9A	2.4A
LT, MT	412,432*,470,472,474	2.0	2.7	1400	8.1A	4.7A	4.3A	3.6A
НТ	250,252,276,278	2.4	3.2	2850	8.5A	4.9A	4.5A	3.7A

^{*} Neva clog®

Single-phase MT

Squirrel-cage motor, insulation class F, 50 Hz

Curve No.	Rated kW	power hp	r/min	Rated 220V	current 240V
436*, 438, 440	0.95	1.25	1435	6.3A	6.1A
434	1.5	2.0	1440	9.3A	8.5A

Power cable: 4 × 2.5 mm²

Your Flygt representative wil provide details of cables required to comply with local regulations.

Weights

Pump Units					
Version	sion Motor Siz		Weight		
LT 4-pole LT 6-pole	2.0 kW 0.9 kW	,	73 kg 73 kg		
MT 4-pole MT 4-pole MT 6-pole	2.0 kW 1.3 kW 2.0 kW		65 kg 62 kg 73 kg		
HT, VH 2-pole VH 4-pole	2.4 kW 2.0 kW				
Accessories					
Denomination	Version	Nominal size of flange/hose mm		Weight	
Discharge Connection	LT MT HT MT HT VH	100 80		36 kg 33 kg	
Hose Connection	LT MT HT	100 (4″) 75 (3″)		5 kg 6 kg	
Frame and Acess Cover	LT MT HT VH			29 kg	

Liquid temperature: max 40°C (103°F).

Liquid density: max 1100 kg/m³ (9.2 lb/US gal).

The pH of the pumped liquid: 6—11. Depth of immersion: max 20 m (66 ft). Starting method: Direct on-line start.

The 3085.181 can be started up to 15 times per hour.

The 3085.181 shall not be used in explosive or flammable environments or with flammable liquids.

Impeller				
Curve No,	Number of vanes	Throughlet,		
412, 612 414, 614	1	Elliptical 100 80		
620, 621, 622 432, 434, 436 438, 440 632, 634, 636 250, 252 276, 278 470, 472, 474	1 1 1 1 1 Vortex impeller	Circular 100 76 64 76 34 52 76		

MATERIALS

		DIN	BS		
Cast parts:	Cast iron	1691 GG20	1452 Grade 14		
Lower bearing	Aluminium	1725 Gk-Al Si7MgNa	LM25		
Strainer:	Plastic				
Shaft:	Stainless steel	17440 X20Cr13	420 S 37		
Studs, nuts and screws:	Stainless steel	X5CrNi 18/9	304S15		
Lifting handle:	Galv. steel	17100 St 37	970 En3		
O-rings:	Nitrile rubber (70° IRH)				
Stationary wear ring:	Brass	1705 Rg5	1400 LG2		
Mechanical	Upper—Carbon/	ceramic			
face seals:	Lower—Ceramic/ceramic				

The mechanical face seals are available with tungsten carbice seal rings as optional.

Surface treatment

Impellers: Sprayed with primer

Pump exterior: Primed

Finish: Black chloric rubber paint.

DIMENSIONS All dimensions in mm (in). Consult your local Flygt representative for sump dimensions and access frame sizes. CP/DP В E F 2" O Н U G T P S R M* D Type Α В С Ε F G CP-LT curve no. 412, 414, 612, 614 780 (30.7) 570 (22.4) 50 (19.7) 368 (14.5) 262 (10.3) 85 (3.3) 69 (2.7) CP-LT curve no. 620, 621, 622 780 (30.7) 570 (22.4) 373 (14.7) 50 (19.7) 262 (10.3) 85 (3.3) 69 (2.7) CP/DP-MT 780 (30.7) 570 (22.4) 50 (19.7) 317 (12.5) 262 (10.3) 85 (3.3) 59 (2.7) CP-HT 780 (30.7) 570 (22.4) 50 (19.7) 317 (12.5) 262 (10.3) 85 (3.3) 59 (2.7) DP- HT 780 (30.7) 570 (22.4) 50 (19.7) 317 (12.5) 262 (10.3) 85 (3.3) 59 (2.7) Type 200 (7.9) CP-LT curve no. 412, 414, 612, 614 164 (6.5) 274 (10.8) 258 (10.2) 400 (15.7) 670 (26.4) 646 (25.4) **CP-LT** curve no. 620, 621, 622 164 (6.5) 274 (10.8) 400 (15.7) 258 (10.2) 670 (26.4) 200 (7.9) 675 (26.6) DP/DP-MT 154 (6.1) 254 (10.0) 400 (15.7) 258 (10.2) 670 (26.4) 200 (7.9) 593 (23.3) CP- HT 258 (10.2) 154 (6.1) 254 (10.0) 400 (15.7) 670 (26.4) 200 (7.9) 576 (22.7) DP- HT 154 (6.1) 254 (10.0) 400 (15.7) 258 (10.2) 670 (26.4) 200 (7.9) 576 (22.7) Type R S 68 (2.7) dia. 100 (3.9) **CP-LT** curve no. 412, 414, 612, 614 317 (12.5) 250 (9.8) 533 (21.0) 23 (0.9) 70 (2.8) dia. 100 (3.9) 70 (2.8) CP-LT curve no. 620, 621, 622 95 (3.7) 365 (14.4) 250 (9.8) 520 (20.5) 23 (0.9) CP/DP-MT 117 (4.6) 316 (12.4) 250 (9.8) 504 (19.8) dia. 80 (3.1) 23 (0.9) 70 (2.8) CP- HT 140 (5.5) 282 (11.1) 250 (9.8) 464 (18.3) 70 (2.8) dia. 80 (3.1) 23 (0.9)

282 (11.1)

250 (9.8)

135 (5.3)

Discharge connection:

CP/DP version

DP- HT

Flange, nom. size 80 mm (MT, HT) Nom. size 100 mm (LT). Dln 2533 or BS 4622.

Hose connection:

486 (19.1)

CS/DS and CF/DF version

Nom. dia 75 mm (3") MT, HT Nom. dia 100 mm (4") LT version

dia. 80 (3.1)

The manufacturers reserve the right to alter performance, specification or design without notice.



70 (2.8)

23 (0.9)

^{*} Minimum dimension