



PG345B3

Output Ratings	
Generating Set Model	PG345B3
	Baseload
380-415V, 50 Hz	345 kVA / 276 kW

Ratings at 0.8 pf

Definitions

Baseload (Continuous) Rating

These ratings are applicable for supplying continuous electrical power for full load operations. There is no overload available. The ratings represent the engine performance in accordance with ISO 3046 at reference conditions equivalent to those specified in ISO 3046/1 based on the use of natural gas having a lower calorific value of $34.71 MJ/m^3$

Standard Reference Conditions

Note: Standard reference conditions 25°C (77°F) Air Inlet Temp, 100m (328ft) A.S.L. 30% relative humidity. All engine performance data based on the above mentioned maximum continuous ratings. Fuel consumption data at full load using gas fuel with a lower calorific value of 34.71MJ/m³

Ratings and Performance Data	
Engine Make and Model	Perkins 4006-23TRS1
Alternator manufactured for FG Wilson by:	Leroy Somer
Alternator Model:	LL6114B
Control Panel:	PowerWizard 2.0
Base Frame:	Heavy Duty Fabricated Steel
Circuit Breaker Type/Rating:	Optional
Frequency:	50 Hz
Engine Speed: RPM:	1500
Fuel Consumption: m³/hr (ft³/hr)	89 (3882)

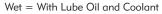
Available Options

FG Wilson offer a range of optional features to tailor our generating sets to meet your power needs. Options include:

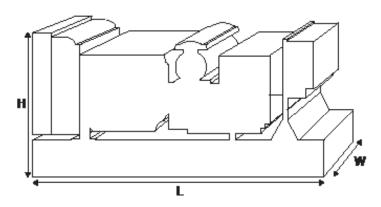
- Upgrade to CE Certification
- A wide range of Sound Attenuated Containers
- A variety of generating set control and synchronising panels
- Additional alarms and shutdowns
- A selection of exhaust silencer noise levels

For further information on all of the standard and optional features accompanying this product please contact your local Dealer or visit: www.FGWilson.com

Dimensions a	nd Weights		
Length (L) mm (in)	Width (W) mm (in)	Height (H) mm (in)	Wet kg (lb)
4746 (187)	1992 (78)	2189 (86)	6056 (13351)



Ratings in accordance with ISO 8528, ISO 3046, IEC 60034, BS5000 and NEMA MG-1/22. Generating set pictured may include optional accessories.



Engine Technical Data	
No. of Cylinders/Alignment:	6 in-line
Cycle:	4 Stroke
Bore/Stroke: mm (in)	160 (6.3) / 190 (7.5)
Induction:	Turbocharged
Cooling Method:	Water
Governing Type:	Electronic
Governing Class:	ISO 8528 G2
Compression Ratio:	12:1 Nominal
Displacement: I (cu.in):	22.92 (1399)
Moment of Inertia: kg m² (lb/in²)	4.12 (0.006)
Engine Electrical System:	
-Voltage/Ground	24/Negative
-Battery Charger Amps	32
Weight: kg (lb) - Dry	2420 (5335.2)
– Wet	2652 (5846.7)

Air Systems	
Air Filter Type:	Replaceable Element
Combustion Air Flow: m ³ /min (cfm)	25.3 (894)
Max. Combustion Air Intake Restriction: kPa (in H ₂ O)	3.73 (15.0)
Radiator Cooling Airflow: m³/min (cfm)	918 (32418)
External Restriction to Cooling Airflow: $$P_{a}\ (in\ Wg)$}$	196 (0.82)

Cooling System	
Cooling System Capacity: I (US gal)	237 (62.9)
Water Pump Type:	Gear Driven
Heat Rejected to Water &	
Lube Oil: kW (Btu/min)	193 (10978)
Heat Radiation to Room: kW (Btu/min)	50 (2844)
Radiator Fan Load:	11.6 (15.54)

Designed to operate in ambient conditions up to 40°C (104°F). Contact your local FG Wilson Dealer for power ratings at specific site conditions.

Lubrication System	
Oil Filter Type:	Spin-On, Full Flow
Total Oil Capacity: I (US gal)	123 (32.5)
Oil Pan: I (US gal)	113 (29.9)
Oil Type:	See Service Bulletin 48
Oil Cooling Method:	Water

Exhaust System	
Max. Allowable Back Pressure: kPa (in Hg)	3.9 (1.15)
Exhaust Gas Flow: m³/min (cfm)	66 (2330.8)
Exhaust Gas Temperature: °C (°F):	495 (923)
Heat Rejected to Exhaust System: kW (Btu/min)	266 (15140)

Performance	
Engine Speed: rpm	1500
Gross Engine Power: kW (hp)	322 (432)
BMEP: kPa (psi)	1120 (162)

Fuel Systems	
Permitted Fuel:	Natural gas with lower calorific value of 34.7 MJ/ m ³ and minimum methane number of 75

Fuel consumption varies widely within each gas type stated. This is because these gases ar available (naturally or produced) with variances in their physical properties.

Alternator	Physical	Data
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Manufactured for FG Wilson by:	Leroy Somer
Model:	LL6114B
No. of Bearings:	Single
Insulation Class:	Н
Winding Pitch Code:	2/3 (No. 6)
Wires:	12
Ingress Protection Rating:	IP23
Excitation System:	Shunt
AVR Model:	R450

Alternator Operating Data	
Overspeed: RPM	2250
Voltage Regulation (steady state):	+/- 0.5%
Wave Form NEMA = TIF:	<50
Wave Form IEC = THF:	<2%
Total Harmonic Content LL/LN:	<2.0%
Radio Interference:	Suppression is in line with European Standard EN61000
Radiant Heat: kW (Btu/min)	
50 H	lz: 19.5 (1109)

Alternator Performance Data:			
Data Item	415/240V	400/230	380/220
Motor Starting			
Capability* kVA	797	745	678
Short Circuit	300	300	300
Capacity** %	300	300	300
Reactances:			
Per Unit			
Xd	2.94	3.17	3.51
X'd	0.17	0.18	0.20
X"d	0.150	0.125	0.141

Reactances shown are applicable to baseload ratings

* Based on 30% voltage dip.

 $\ast\ast$ With optional Permanent Magnet generator or AREP excitation.

Voltage Technical Data				
	PG345B3 Baseload			
	kVA	kW		
415/240	345	276		
400/230	345	276		
380/220	345	276		

Documentation

A full set of operation and maintenance manuals and circuit wiring diagrams.

Generating Set Standards

The equipment meets the following standards: BS5000, ISO 8528, ISO 3046, IEC 60034, NEMA MG-1.22. FG Wilson is a fully accredited ISO 9001 company.

Warranty

All equipment carries full manufacturer's warranty. Extended warranty terms available. For details on warranty cover please contact your local dealer, or visit our website: www.FGWilson.com

Dealer Contact Details:



01953 454540 www.stuartgroup.ltd.uk enquiries@stuartgroup.info

FG Wilson manufactures product in the following locations:

Northern Ireland • Brazil • China • India • USA With headquarters in Northern Ireland, FG Wilson operates through a Global Dealer Network. To contact your local Sales Office please visit the FG Wilson website at www.FGWilson.com. FG Wilson is a trading name of Caterpillar (NI) Limited.